

4693



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBA9928-19-3
Job Sheet 177147



JE-Schm

Part No: RBA9928-19-3

Job Qty: 6 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBA9928-19 Rev. 5A IPP Rev. A 18.05.07 new issue DP Verify DD

Ship Via:

SMP
6/11/18
7-13

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Machining-2		
110	Mori-Seiki Has 5	6 pcs	6/11/18	6/11/18	0.00	1.50	MORI NV5000-2		18-07-19
120	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Machining-4		18-07-20
130	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC8 Machining-4		21 EC
140	Packaging	6 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-1		
150	QC21-SA	6 Ea	6/11/18	6/11/18	0.00	0.00	QC21		JUL 23 2018

Part Op 110 - 1-Machine as per folio FB FOLIO REV: DWG REV: 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X0.750	304 Bar 0.750 X 0.750"	.3120 ft (.052 ea)	90-Start up Operation	5094157

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.750X0.750	0	10	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 10:22 AM dart.logan.david

DAS
4
9-89



Container No: S094158



Part: RBA9928-19-3

Job No: 177147

Serial No/Batch: S094158

Revision: 5A

Inspector:

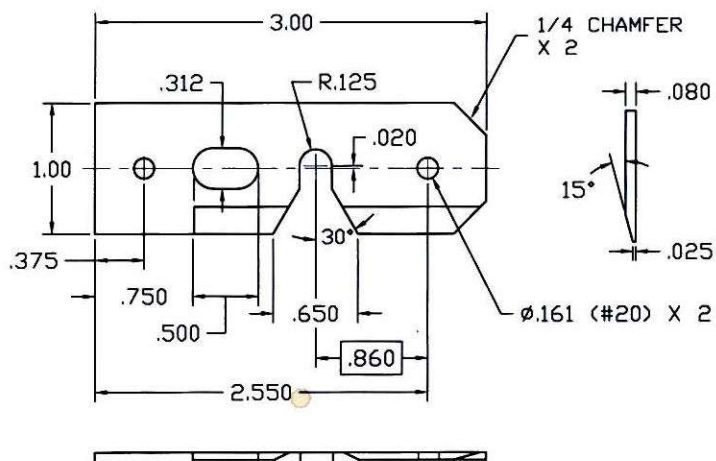
Exp Date:

Instructions:

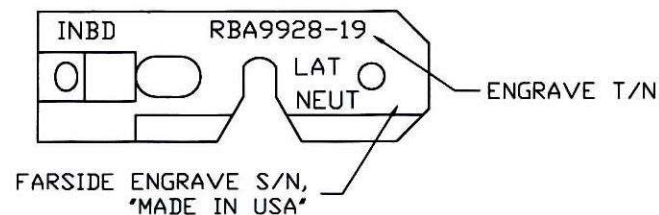
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www.dartaerospace.com

Date: 07/19/18

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-	-
2	GRIND ON BUTTON WELD ELIMINATED.	11/26/02	-	-
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11-21-06	-	-

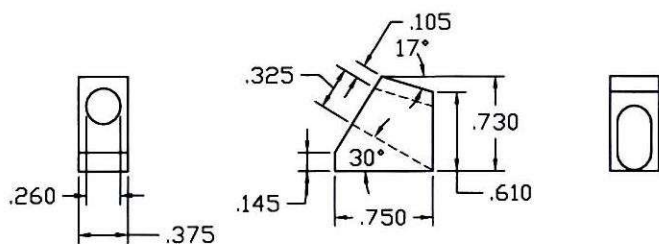


①
PLATE



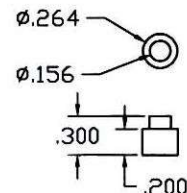
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 177147
20180621



③
LUG

FC198 N3
NT10414 12/14/84



⑦
BUTTON

 RED BARN MACHINE			
TITLE LATERAL RIGGING TOOL			
DWG NO. RBA9928-19-1 thru -7			REV 5A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$		DRAWN BY: COLE APPROVED [Signature] DATE 1-2-62	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 $\times$ 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL MD 500	
SCALE NTS	DATE 4-19-02	SHEET 2 of 2	

